

AUTOMATION EXPERIENCE AT THE RELATIVISTIC HEAVY ION COLLIDER



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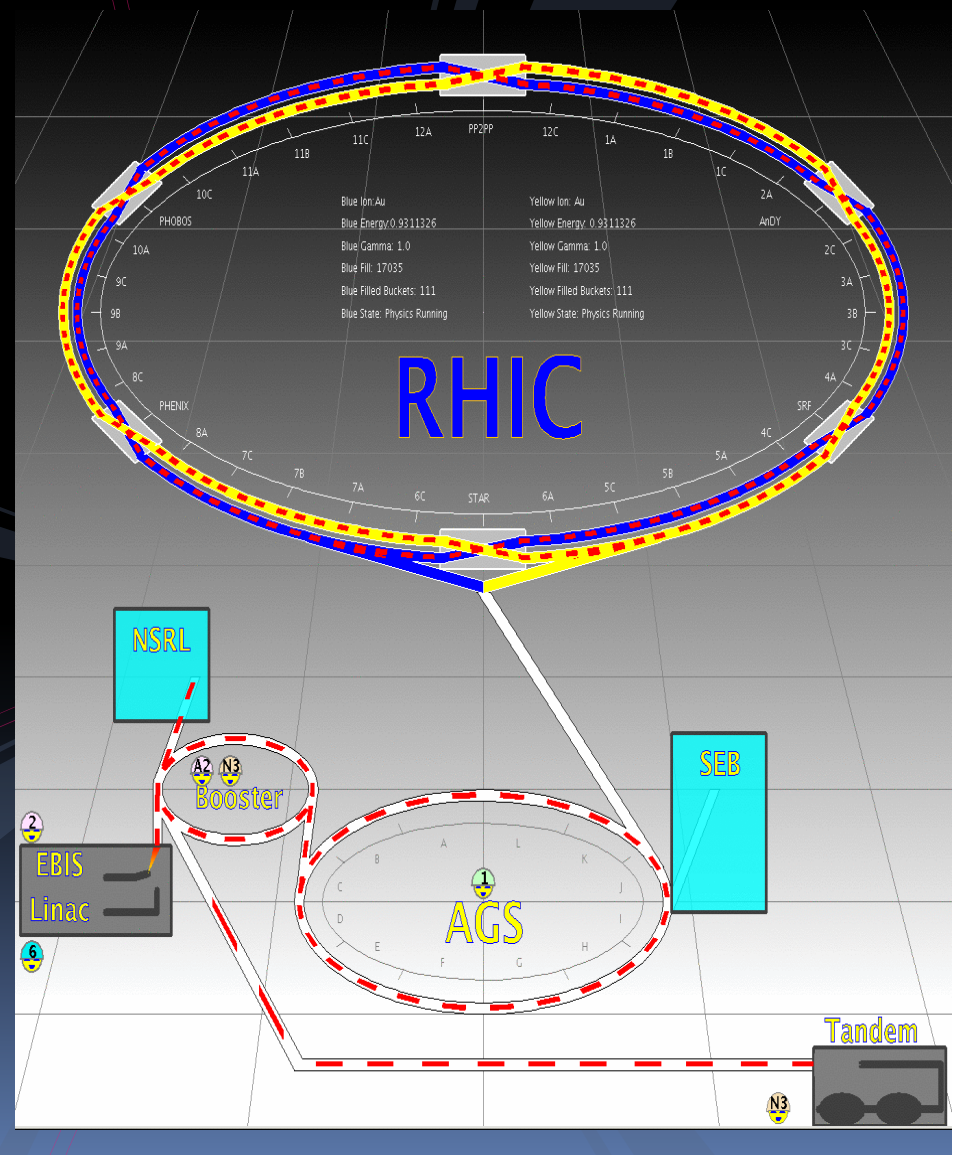
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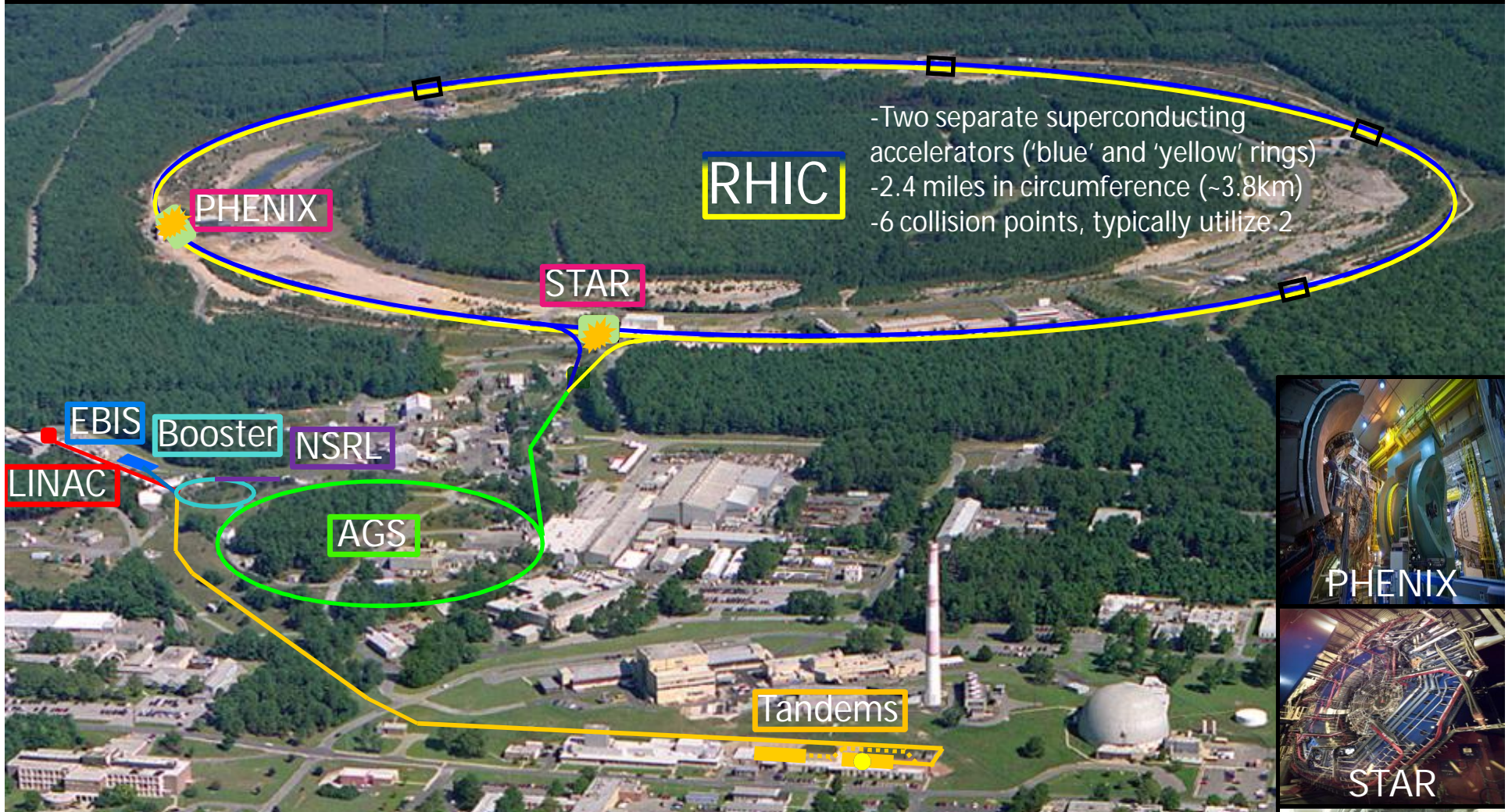
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Outline

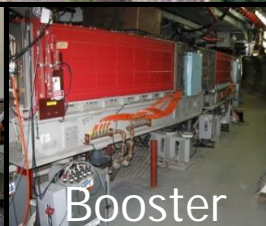
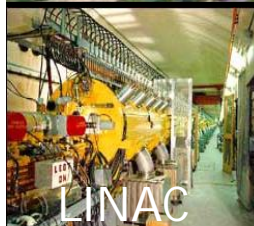
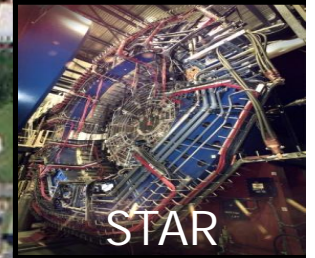
- Overview of the RHIC complex
- Examples of automation types
- Need for automation
- Reasons why our methods of automation have been successful
- Perils of having many automated systems
- Automation's effect on the skills of operators
- Training and skill retention
- Summary



Overview of the RHIC Complex



- Two separate superconducting accelerators ('blue' and 'yellow' rings)
- 2.4 miles in circumference (~3.8km)
- 6 collision points, typically utilize 2



Sequenced Automation Using TAPE

- TAPE program is extremely versatile and widely used in the operation of our accelerators
 - Generic automation tool
 - Sequencing using a graphical editor
 - Able to interact with controls devices, servers, applications and electronic log books
 - Incorporates many traditional programming tools (variables, conditional statements, loops, etc.)
- Although the application is in essence simplistic, it is a highly effective/flexible tool


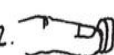
Successfully loaded file /operations/app_store/tape/RHIC/Systems/PowerSupplies/Rotators/RotorOn.tape (Jul 8 12:48:53)

[TAPE \(Tool for Automated Procedure Execution\)](#)

Some Examples of TAPE Sequencer Usage

- Preparation of RHIC for ramping (instrumentation, RF, power supplies, triggers, etc.)
- Ramping RHIC to full energy
 - Also putting the beams into collision
- Turning on/off hundreds of power supplies (access/power dip/quench)
- 'Mode switching'
 - Changing species in the injectors
- NSRL energy changes
- Documentation of running conditions
- General management over a large variety of systems

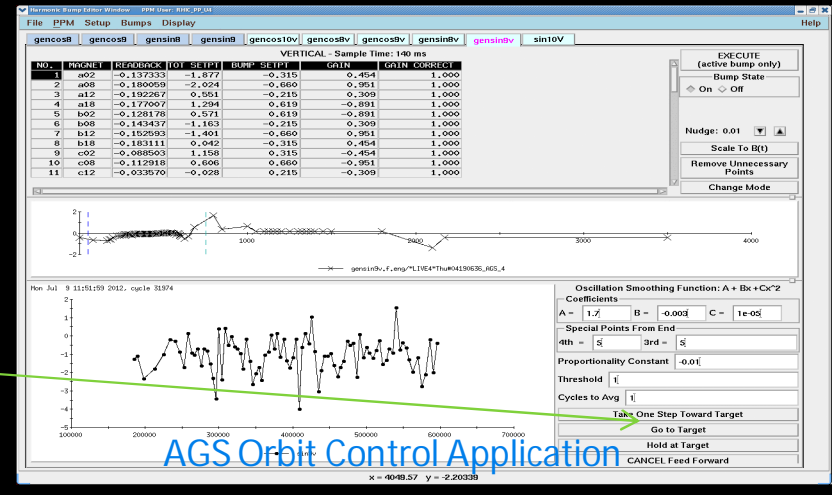
HOW TO DO
EVERYTHING
(with sequencing)

1.  2. 

Hard-coded Beam-based Correction Schemes

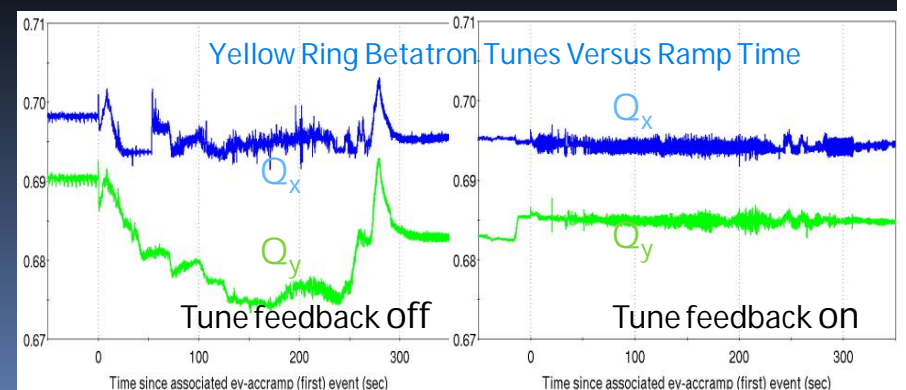
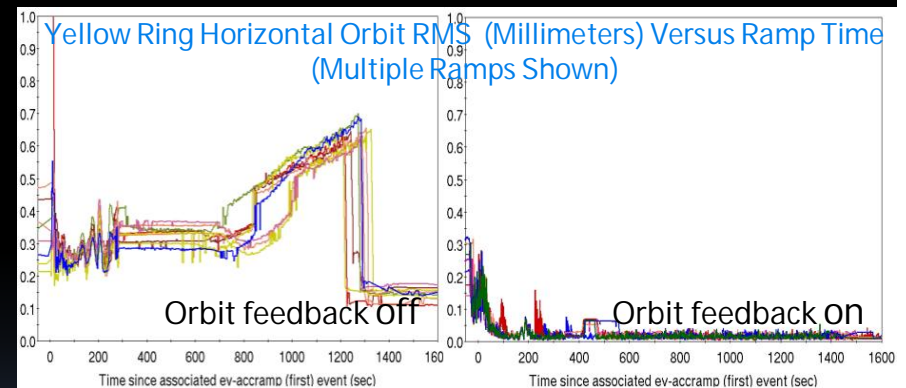
- Automatic orbit correction in AGS

- Acquires an orbit and calculates the necessary correction
- User applies correction by simply pushing a button



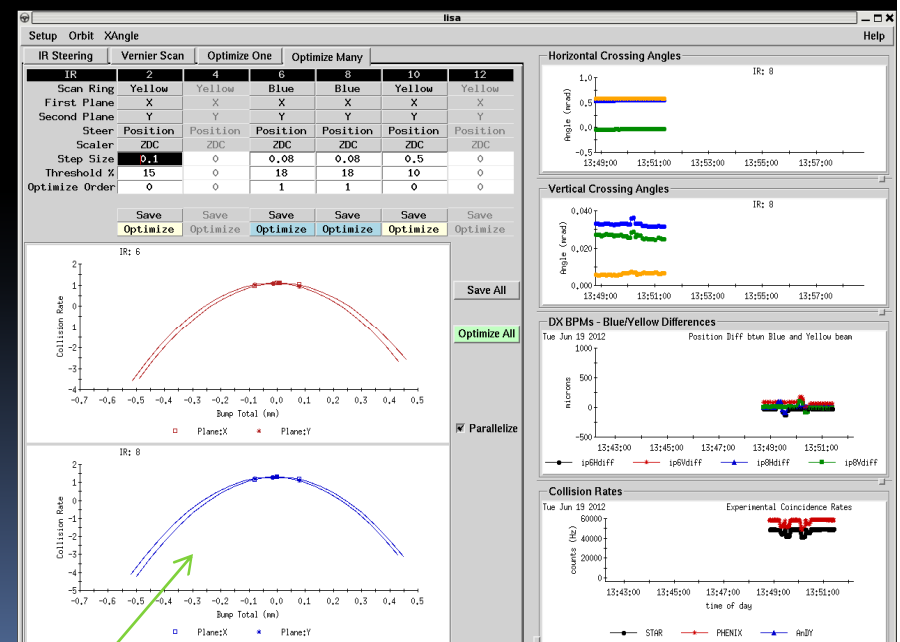
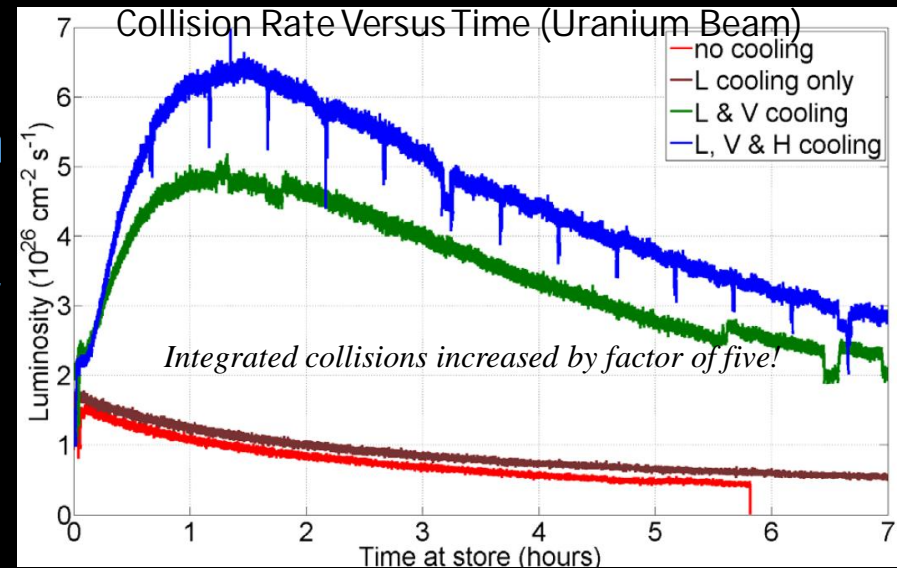
- Orbit and tune feedback in RHIC

- Continuous feedback loops that maintain the orbit/tunes at ideal values over the ramp duration
- Feedbacks can run at injection (before filling RHIC) to quickly optimize beam lifetime



Other Code-driven Beam-based Corrections

- Stochastic cooling in RHIC
 - Decreases the beam emittance in all three planes (H, V, L)
 - Uses a sophisticated pickup/kicker arrangement to measure and mitigate the diffusion of particles
 - Increases collisions by factor 2-5
- Automated optimization of collision steering in RHIC
 - Implements minor steering adjustments using the collision rate as a figure of merit
 - Steers multiple interaction regions in parallel
 - Especially important with the advent of stochastic cooling

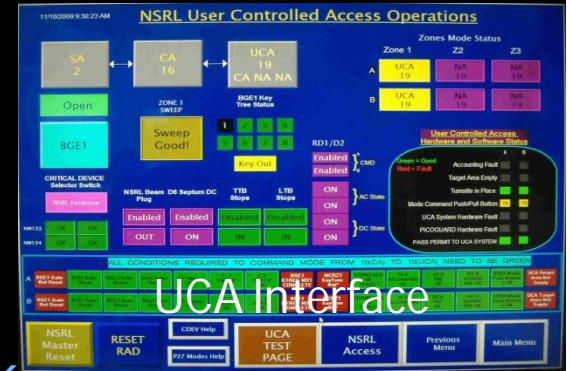


lisa (Luminosity and IR Steering Application)



User Controlled Access at NSRL

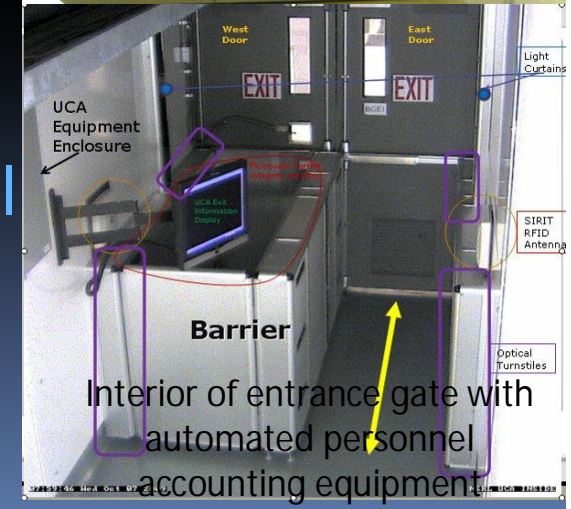
- Fully automated access system
 - Controls entry/exit from the target exposure room
 - MCR operators used to perform this task
 - When an entrance is requested, system places area into a controlled access state and prevents the delivery of beam
 - User obtains an RFID key from iris scanner
 - System accounts for entry/exit of each person using an arrangement of optical turnstiles and RFID antennas
 - Restores the beam after access



UCA Interface



Outside entrance gate to target exposure area



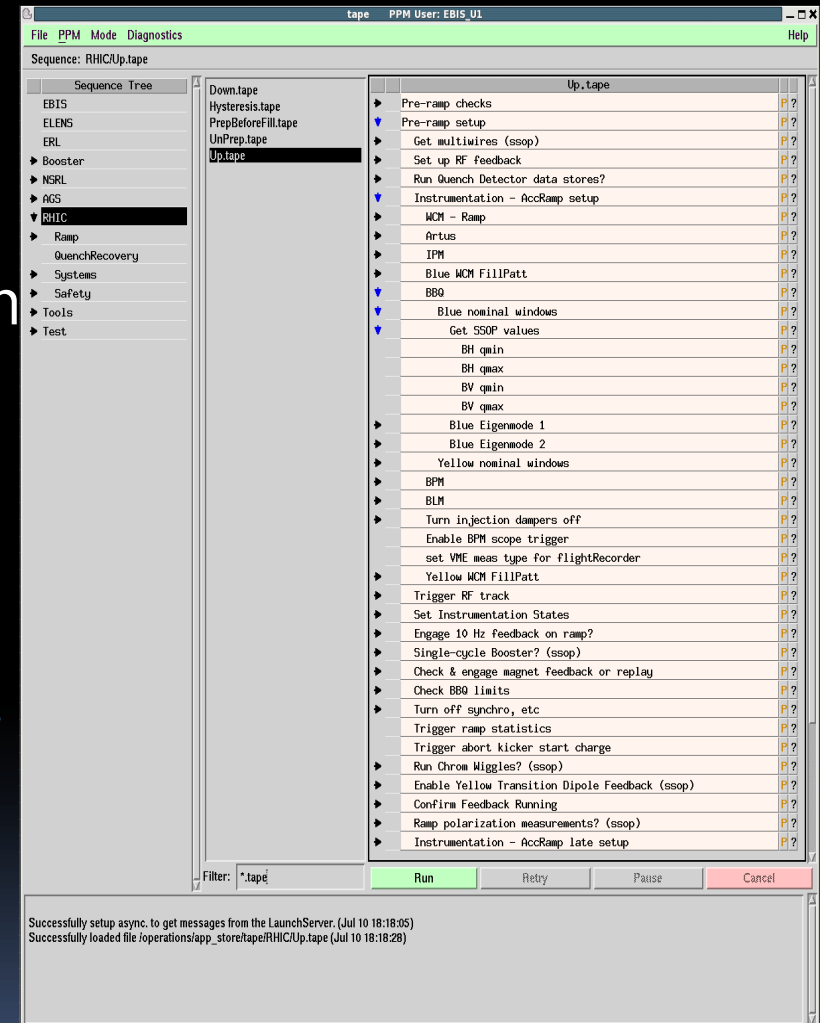
Interior of entrance gate with automated personnel accounting equipment

Automation is Necessary!

- Preparing for and executing a RHIC ramp necessitates hundreds of verifications/initializations/triggers
 - Impractical and susceptible to human error
- Mode switching sequence provides quick (~2 minutes!) and reliable reconfiguration of the injector chain for running different species
- NSRL has a need for rapid and consistent energy changes
- Controlling hundreds of power supplies easily managed with TAPE
- Orbit/tune feedback has a profound effect on RHIC setup time
 - Only takes 1-2 test ramps to reach full energy with a new species
 - Enables running of several species, increases time in collision
- Stochastic cooling provides an incredible benefit, but is complex
- User Controlled Access for NSRL has been a huge success, and has freed operators from performing a very menial and repetitive task

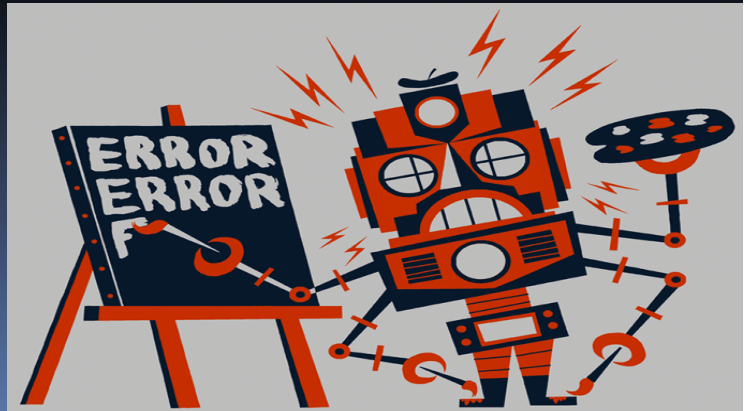
Our Sequenced Automation Method Works Well

- The simplicity of our sequencing application is a key to its success
- The barrier for understanding, creating and modifying automation schemes using TAPE is low
 - Steps are clearly laid out
 - Anyone can understand the steps
 - Proficiency in code-writing not required to create or modify scripts
- Almost any repetitive task can be automated using TAPE



Issues With Sequenced Automation

- Steps can and do fail. The error messages given by the application are at times arcane
 - Error messages could be more informative
- If the application freezes/crashes, there can be confusion as to what steps were executed
 - Every step is logged which aids in diagnosis, but the abnormal machine state can be tricky
- Ease of running a sequence (single button click) can lead to inadvertently running the wrong sequence
 - Operators must exercise caution



Issues With Other Automation Types

- RHIC beam-based feedback systems were implemented by a single person, and are only understood by that person
 - Single point of failure
 - We rely on these systems heavily, they have become essential
- Stochastic cooling is another black box
 - Very few people understand how the system works
 - It also occasionally gets into a bad state, increases emittance
- User Controlled Access at NSRL
 - Susceptible to hardware faults, coding errors and loose wires
 - Multiple issues when system first brought online, better now
 - Necessary byproducts of commissioning

Does Automation Hurt the Operators?

- The consensus among our group is that automation, when properly executed, does not by virtue significantly deteriorate operational skills
 - Automation undoubtedly gives the operators less tasks to execute, but...
 - Many automated tasks are monotonous and require little skill
 - Automating tedious tasks improves quality of life for operators



Does Automation Hurt Operators (2)?

- Our sequencing utility improves operator creativity/skills
 - Encourages improvement of automation schemes
 - Application is a window to the controls system
- Large majority of tuning and troubleshooting still done by hand
- Proficient operators will usually understand what automation of skilled tasks accomplishes and can execute those tasks
 - Assuming that the automation is transparent

Necessary Supplements to Automation

- Automation certainly fosters an environment where it *can* be more difficult to obtain/retain certain skills
 - As automation encroaches more upon skilled (typically human-driven) accelerator troubleshooting and tuning activities, the negative effects will become more pronounced
 - Accelerators that tune and fix themselves?
- Negative effects on operator competency seem to correlate with an opaque automation scheme and/or a lack of accompanying education/training
- Automation must be supplemented with regimented training and hands on experience



Imparting and Retaining Skills

- We administer lecture-styled training on a variety of topics
- Our group also requires the passing of 'practical exams'
 - Hands on test of troubleshooting ability
 - Sr. operator 'breaks' machine(s), jr. operator fixes problems with machine(s)
 - Some practicals involve demonstrating competency in an automated task
 - NSRL energy change



Skill Retention With Automation

- We could do better to ensure understanding of automated tasks
 - Limited number of practical exams
 - No mode switching practical, no recertification exams
 - Formal training courses are lacking; we rely more on informal training while on shift
 - “Push the magic button and call me if it fails” needs to be avoided
 - Instead of fielding calls when system breaks, teach operators about system



Summary

- Any task that can be reliably automated should be
 - Leads to more efficient operation and reduces human error
 - We have yet to see a glaring example of too much automation
 - Automation works quite well for us, with a few caveats
- Automation needs to be as transparent as possible
 - Not every automation scheme can be perfectly transparent
 - Better dissemination of information in those cases
- Use of automation should ideally be accompanied (even preceded) by a demonstration that the user understands the fundamentals of the task and is able to execute the task
 - Don't give a child a calculator to divide numbers without first teaching them long division; they need to be able to divide by hand if the calculator breaks!
- A solid foundation of training along with continuing education is a necessary supplement to automation
 - Operators and support personnel can proactively minimize the possible negative effects of automation