

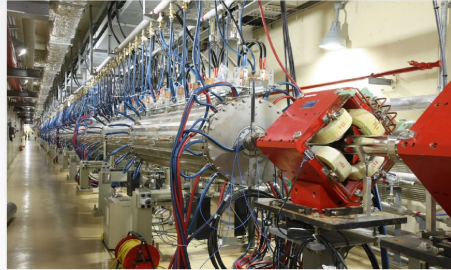
# The Operation Status of Linac and Multi-beamlines and Beam Tuning Procedure for Beam Service



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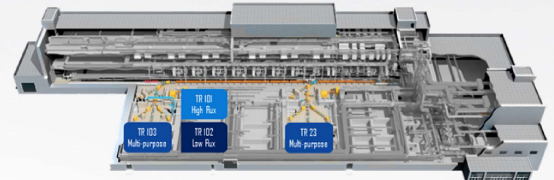
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## Linac & Beamline Operation



### Features of KOMAC 100 MeV linac

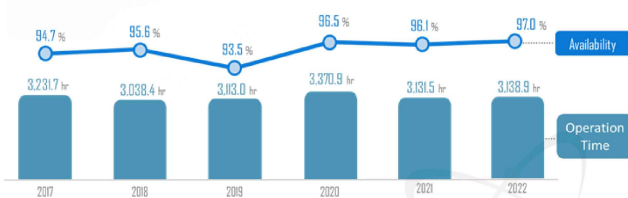
- ✓ 50-keV Injector (Ion source + LEBT)
- ✓ 3-MeV RFQ (4-vane type)
- ✓ 20 & 100-MeV DTL
- ✓ RF Frequency : 350 MHz
- ✓ Beam Extractions at 20 or 100 MeV
- ✓ 5 Beamlines for 20 MeV & 100 MeV



- Started user beam services from July 22, 2013.
- Total 6 beamlines were installed (1 for 20 MeV, 5 for 100 MeV)
- 4 beamlines are operating for beam service (TR23, TR101, TR102, and TR103)

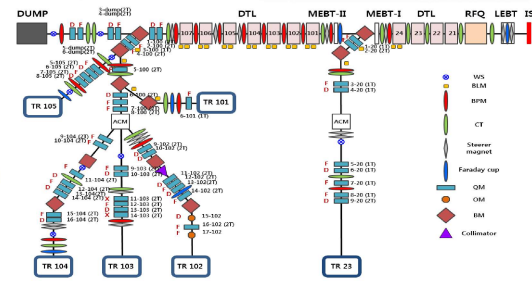
## Operation Status

- ◆ Total accumulated operation time : 30,087 hours
- ◆ Average Operation time (during 5 years) : 3,158 hours
- ◆ Average availability : 94.7%



### ◆ Annual Operation ( 52 Weeks)

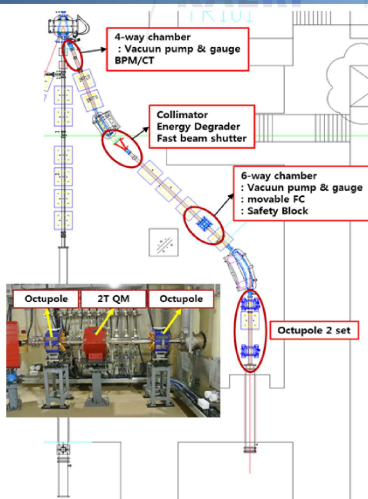
- 28 weeks for beam service
- 7 weeks for Machine study
- 17 weeks for Maintenance
- Beam service : Monday 13:00 ~ Friday 18:00
- Operation shift : 1 for linac, 2 for beam line



## BL102 : Low Flux Proton irradiation test facility

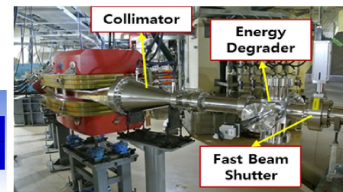
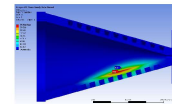
### Layout

- Low peak current
- Low flux proton
  - by collimator
- Beam energy adjustment
  - Double wedge type energy degrader
- Uniformity at the target
  - Octupole magnets
- Stable beam on/off
  - By fast beam shutter

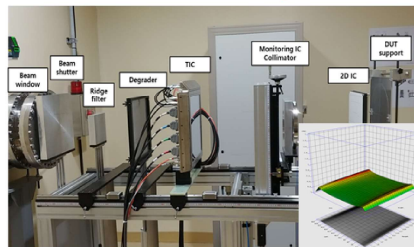


### ◆ Collimator

- 50 mm off axis -> 1/1,000 reduction
- Beam absorber : Graphite
- Cooling jacket : Copper
- Aperture : dia. 10 mm



### ◆ Proton irradiation Facility

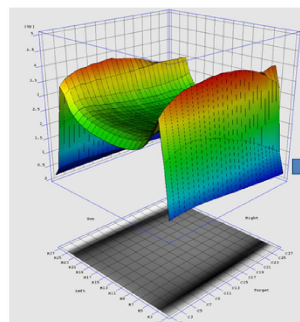


Incident Proton Energy	33, 45, 57, 69, 81, 92, 102
Available Proton Energy	20 ~ 100 MeV
Typical fluence	1E6 ~ 1E8 [# /cm <sup>2</sup> -sec]
Typical Irradiation area	100 mm × 100 mm
Uniformity	< 10%

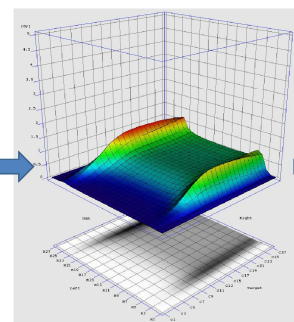
◆ BL102 can provide sufficient large proton beam for various size DUT's

## Beam Tuning Procedure for BL102

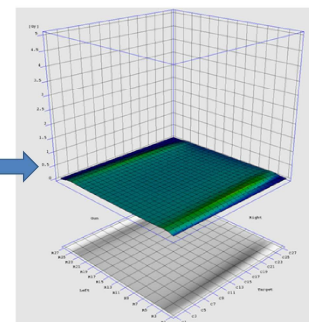
- ◆ Achieve the high beam current by BL102 CT & FC (to obtain the centered beam at Octupole magnet)
- ◆ Adjusting beam intensity by user demand : make the off-centered beam at collimator : by steerer magnet & bending magnet : in-situ beam profile & intensity monitored by 2D Ionization chamber detector
- ◆ For fine control of beam shape & intensity : adjust the octupole & quadrupole magnet



Flat & high flux beam



Off-centered beam



Flat & low flux beam

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